

# Wire-wound Metal Power Inductors MCOIL™ LCEN series for Automotive Body & Chassis and Infotainment

## RELIABILITY DATA

1. Operating Temperature Range	
Specified Value	-40~+125°C (Including self-generated heat)
Test Methods and Remarks	Including self-generated heat
2. Storage Temperature Range	
Specified Value	-40~+85°C
Test Methods and Remarks	0 to 40°C for the product with taping.
3. Rated current	
Specified Value	Within the specified tolerance
4. Inductance	
Specified Value	Within the specified tolerance
Test Methods and Remarks	Measuring equipment : LCR Meter (HP 4294A or equivalent) Measuring frequency : 1MHz, 0.5V
5. DC Resistance	
Specified Value	Within the specified tolerance
Test Methods and Remarks	Measuring equipment : DC ohmmeter (HIOKI 3227 or equivalent)
6. High Temperature Exposure (Storage)	
Specified Value	Appearance: No significant abnormality in appearance. Inductance change: Within $\pm 10\%$
Test Methods and Remarks	1000 hours at 125 deg C Unpowered
7. Temperature Cycling	
Specified Value	Appearance: No significant abnormality in appearance. Inductance change: Within $\pm 10\%$
Test Methods and Remarks	1000 cycles (-40 deg C to +125 deg C) 30 min. maximum dwell time at each temperature extreme. 1 min. maximum transition time.
8. Biased Humidity	
Specified Value	Appearance: No significant abnormality in appearance. Inductance change: Within $\pm 10\%$
Test Methods and Remarks	1000 hours, 85 deg C/85% RH. Unpowered
9. Operational Life	
Specified Value	Appearance: No significant abnormality in appearance. Inductance change: Within $\pm 10\%$
Test Methods and Remarks	1000 hours, 105 deg C Rated current

▶ This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

### 10. Resistance to Solvents

Specified Value	Appearance : No significant abnormality in appearance.
Test Methods and Remarks	① Soak a test sample in isopropyl alcohol (IPA) at $25 \pm 5$ deg C for 3 to 3.5 minutes. ② Take the test sample out and brush 10 times using a brush soaked in IPA. ③ Repeat ① and ② twice more.

### 11. Mechanical Shock

Specified Value	Appearance : No significant abnormality in appearance. Inductance change : Within $\pm 10\%$
Test Methods and Remarks	Apply 3 shocks in each direction along 3 mutually perpendicular axes of the test specimen (18 shocks in total). Peak value: 100g Duration: 6ms Test pulse: Half-sine Velocity change: 3.7m/s.

### 12. Vibration

Specified Value	Appearance : No significant abnormality in appearance. Inductance change : Within $\pm 10\%$
Test Methods and Remarks	$5g^1$ s for 20 min., 12 cycles each of 3 orientations (36 cycles in total) Test from: 10 Hz to 2000 Hz

### 13. Resistance to Soldering Heat (Reflow)

Specified Value	Appearance : No significant abnormality in appearance. Inductance change : Within $\pm 10\%$
Test Methods and Remarks	Reflow peak temperature: $250+0/-5$ deg C Duration time: 30 sec. Measure after inductors are kept at room temperature for $24 \pm 4$ hours.

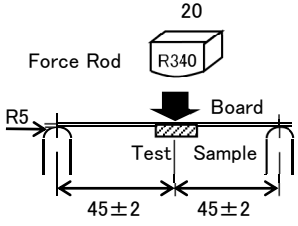
### 14. ESD

Specified Value	Appearance : No significant abnormality in appearance. Inductance change : Within $\pm 10\%$
Test Methods and Remarks	Per AEC-Q200-002

### 15. Solderability

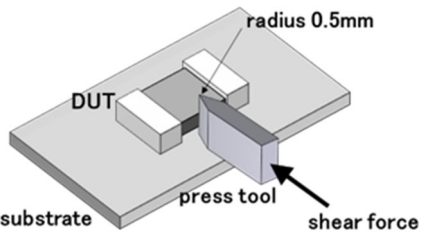
Specified Value	More than 90% of terminal electrode shall be covered with fresh solder.
Test Methods and Remarks	Per J-STD-002 a) Method B Solder at $235 \pm 5$ deg C for 5 sec. c) Method D Solder at $260 \pm 5$ deg C for 30 sec.

### 16. Board Flex

Specified Value	Appearance : No significant abnormality in appearance. Inductance change : Within $\pm 10\%$
Test Methods and Remarks	Solder the test samples to the test boards by the reflow soldering. Apply a force in a downward direction until amount of deflection reaches 2mm. The 2-mm deflection shall be held for 60 sec. Test board dimensions: 100mm $\times$ 40mm $\times$ 1.6mm. 

► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

**17. Terminal Strength (SMD)**

Specified Value	Appearance :No significant abnormality in appearance.
Test Methods and Remarks	<p>Apply a force of 17.7N for 60±5 sec.</p>  <p>The diagram shows a 3D perspective view of the test setup. A rectangular substrate is shown in light gray. A small component, labeled 'DUT', is mounted on the substrate. A 'press tool' is positioned to apply force to the terminal of the DUT. The press tool has a rounded tip with a 'radius 0.5mm'. An arrow labeled 'shear force' points to the terminal, indicating the direction of the applied force.</p>

**18. Standard condition**

Specified Value	<p>Standard test condition :          Unless otherwise specified, temperature is 20±15°C and 65±20%of relative humidity.          When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of 20±2°C of temperature, 65±5% relative humidity.          Inductance is in accordance with our measured value.</p>
-----------------	--

► This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>) .

■ Derating of Rated Current

● LCEN series

Derating of current is necessary for LCEN series depending on ambient temperature. Please refer to the chart shown below for appropriate derating of current.

