

Notice for TAIYO YUDEN Products

Please read this notice before using the TAIYO YUDEN products.

? REMINDERS

Product Information in this Catalog

Product information in this catalog is as of March 2023. All of the contents specified herein and production status of the products listed in this catalog are subject to change without notice due to technical improvement of our products, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

Approval of Product Specifications

Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available. When using our products, please be sure to approve our product specifications or make a written agreement on the product specification with TAIYO YUDEN in advance.

Pre-Evaluation in the Actual Equipment and Conditions

Please conduct validation and verification of our products in actual conditions of mounting and operating environment before using our products.

Limited Application

1. Equipment Intended for Use

The products listed in this catalog are intended for general-purpose and standard use in general electronic equipment for consumer (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC) and other equipment specified in this catalog or the individual product specification sheets, or the equipment approved separately by TAIYO YUDEN.

TAIYO YUDEN has the product series intended for use in the following equipment. Therefore, when using our products for these equipment, please check available applications specified in this catalog or the individual product specification sheets and use the corresponding products.

Application	Product Series	Quality Grade*3	
Application	Equipment *1 Category (Part Number Code *2)		
Automotive	Automotive Electronic Equipment (POWERTRAIN, SAFETY)	А	1
Adiomotive	Automotive Electronic Equipment (BODY & CHASSIS, INFOTAINMENT)	С	2
Industrial	Telecommunications Infrastructure and Industrial Equipment	В	2
Medical	Medical Devices classified as GHTF Class C (Japan Class III)	M	2
iviedicai	Medical Devices classified as GHTF Classes A or B (Japan Classes I or II)	L	3
Consumer	General Electronic Equipment	S	3
Consumer	Only for Mobile Devices *4	E	4

^{*}Notes:1. Based on the general specifications required for electronic components for such equipment, which are recognized by TAIYO YUDEN, the use of each product series for the equipment is recommended. Please be sure to contact TAIYO YUDEN before using our products for equipment other than those covered by the product series.

^{2.} On each of our part number, the 2nd code from the left is a code indicating the "Category" as shown in the above table. For details, please check the explanatory materials regarding the part numbering system of each of our products.

^{3.} Each product series is assigned a "Quality Grade" from 1 to 4 in order of higher quality. Please do not incorporate a product into any equipment with a higher Quality Grade than the Quality Grade of such product without the prior written consent of TAIYO YUDEN.

^{4.} The applications covered by this product series are limited to mobile devices (smartphone, tablet PC, smartwatch, handheld game console, etc.) among general electronic equipment for consumer. The design, specifications and operating environment, etc. differ from those of the product series for "General Electronic Equipment" (Category: S), so please check the individual product specification sheets for details. The product series for "General Electronic Equipment" (Category: S) can also be used for mobile devices.

[▶] This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our product specification sheets. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our website (http://www.ty-top.com/).

2. Equipment Requiring Inquiry

Please be sure to contact TAIYO YUDEN for further information before using the products listed in this catalog for the following equipment (excluding intended equipment as specified in this catalog or the individual product specification sheets) which may cause loss of human life, bodily injury, serious property damage and/or serious public impact due to a failure or defect of the products and/or malfunction attributed thereto.

- (1) Transportation equipment (automotive powertrain control system, train control system, and ship control system, etc.)
- (2) Traffic signal equipment
- (3) Disaster prevention equipment, crime prevention equipment
- (4) Medical devices classified as GHTF Class C (Japan Class III)
- (5) Highly public information network equipment, data-processing equipment (telephone exchange, and base station, etc.)
- (6) Any other equipment requiring high levels of quality and/or reliability equal to the equipment listed above

3. Equipment Prohibited for Use

Please do not incorporate our products into the following equipment requiring extremely high levels of safety and/or reliability.

- (1) Aerospace equipment (artificial satellite, rocket, etc.)
- (2) Aviation equipment *1
- (3) Medical devices classified as GHTF Class D (Japan Class IV), implantable medical devices *2
- (4) Power generation control equipment (nuclear power, hydroelectric power, thermal power plant control system, etc.)
- (5) Undersea equipment (submarine repeating equipment, etc.)
- (6) Military equipment
- (7) Any other equipment requiring extremely high levels of safety and/or reliability equal to the equipment listed above
- *Notes:1. There is a possibility that our products can be used only for aviation equipment that does not directly affect the safe operation of aircraft (e.g., in-flight entertainment, cabin light, electric seat, cooking equipment) if such use meets requirements specified separately by TAIYO YUDEN. Please be sure to contact TAIYO YUDEN for further information before using our products for such aviation equipment.
 - 2. Implantable medical devices contain not only internal unit which is implanted in a body, but also external unit which is connected to the internal unit.

4. Limitation of Liability

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment that is not intended for use by TAIYO YUDEN, or any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

Safety Design

When using our products for high safety and/or reliability-required equipment or circuits, please fully perform safety and/or reliability evaluation. In addition, please install (i) systems equipped with a protection circuit and a protection device and/or (ii) systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault for a failsafe design to ensure safety.

Intellectual Property Rights

Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.

Limited Warranty

Please note that the scope of warranty for our products is limited to the delivered our products themselves conforming to the product specifications specified in the individual product specification sheets, and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a failure or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement, provided, however, that our products shall be used for general-purpose and standard use in the equipment specified in this catalog or the individual product specification sheets.

■ TAIYO YUDEN's Official Sales Channel

The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.

Caution for Export

Some of our products listed in this catalog may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

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Automotive Application Guide

We classify automotive electronic equipment into the following four application categories and set usable application categories for each of our products. Therefore, we have the corresponding product series (the 2nd code from the left side of the part number is "A" or "C"). When using our products for automotive electronic equipment, please be sure to check such application categories and use the corresponding product series accordingly. Should you have any questions on this matter, please contact us.

Product Series (The 2nd Code from the Left Side of the Part Number)	Category	Automotive Electronic Equipment (Typical Example)		
А	POWERTRAIN	Engine ECU (Electronically Controlled Fuel Injector) Cruise Control Unit 4WS (4 Wheel Steering) Transmission Power Steering HEV/PHV/EV Core Control (Battery, Inverter, DC-DC) Automotive Locator (Car location information providing device), etc.		
	SAFETY	 ABS (Anti-Lock Brake System) ESC (Electronic Stability Control) Airbag ADAS (Equipment that directly controls running, turning and stopping), etc. 		
С	BODY & CHASSIS	 Wiper Automatic Door Power Window Keyless Entry System Electric Door Mirror Automobile Digital Mirror Interior Lighting Automobile Air Conditioning System TPMS (Tire Pressure Monitoring System) Anti-Theft Device (Immobilizer) ADAS (Sensor, Equipment that is not interlocked with safety equipment or powertrain), etc. 		
	INFOTAINMENT	 Car Infotainment System ITS/Telematics System Instrument Cluster Panel Dashcam (genuine products for automotive manufacturer), etc. 		

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Multilayer Ceramic Capacitors for Automotive Body & Chassis and Infotainment

REFLOW AEC-Q200

■PART NUMBER

М	С	Α	S	J	3	1	L	S	В	5	1	0	6	K	Т	N	Α	0	1
	(-	$\overline{}$		(2)	(3	3)	(4)	(5)		6		(7)		(8)	9		(1	0	

1)Series

Code (1)(2)(3)(4)	
	Multilayer Ceramic Capacitor (High dielectric type) for Automotive Body & Chassis and Infotainment
MCAS	Multilayer Ceramic Capacitor (Temperature compensating type) for Automotive Body & Chassis and Infotainment
	Medium-High voltage Multilayer Ceramic Capacitor for Automotive Body & Chassis and Infotainment
MCAR	High frequency/Low loss Medium-High Voltage Multilayer Ceramic Capacitor for Automotive Body & Chassis and Infotainment
MCJC	Soft Termination Multilayer Ceramic Capacitor for Automotive Body & Chassis and Infotainment
MCRL	LW Reversal Decoupling Low ESL Capacitor (LWDC™) for Automotive Body & Chassis and Infotainment

(1) Product Group

Code	
М	Multilayer Ceramic Capacitor

(2) Category

Code	Recommended equipment	Quality Grade
С	Automotive Electronic Equipment (Body & Chassis, Infotainment)	2

(3) Type

Code	
Α	2 terminals
J	Soft Termination
R	LW reversal

(4) Features, Characteristics

٠.,		
С	ode	
	S	Standard/General
	R	High frequency/Low loss
	С	Internal code (Soft Termination)
	L	Low ESL

②Rated voltage

Code	Rated voltage[VDC]
Α	4
J	6.3
L	10
E	16
Т	25
G	35
U	50
Н	100
Q	250
S	630

$\Im Dimension(L \times W)$

Code	L×W [mm]	JIS(mm)	EIA(inch)
06	0.6 × 0.3	0603	0201
10	1.0 × 0.5	1005	0402
10	0.52 × 1.0 ×	0510	0204
10	1.6 × 0.8	1608	0603
16	0.8 × 1.6 💥	0816	0306
0.1	2.0 × 1.25	2012	0805
21	1.25 × 2.0 💥	1220	0508
31	3.2 × 1.6	3216	1206
32	3.2 × 2.5	3225	1210
45	4.5 × 3.2	4532	1812
	4		•

Note: XLW reverse type (MCRL)

4 Thickness

Code	Thickness[mm]
3	0.3
5	0.5
7	0.7
8	0.8
9	0.85
Q	1.15
G	1.25
L	1.6
N	1.9 (0.088 max ※)
М	2.5

Note: XLW reverse type (MCRL)

This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification.

5Dimension tolerance

Code	Dimension code	L[mm]	W[mm]	T[mm]	Thickness code
	10	1.0±0.10	0.5±0.10	0.5±0.10	5
	16	1.6+0.15/-0.05	0.8+0.15/-0.05	0.8+0.15/-0.05	8
^	21	2.0+0.15/-0.05	1.25+0.15/-0.05	1.25+0.15/-0.05	G
Α	31	3.2±0.20	1.6±0.20	1.15±0.20	Q
	31	3.2±0.20	1.6 ± 0.20	1.6±0.20	L
	32	3.2±0.30	2.5±0.30	2.5±0.30	М
	10	1.0+0.15/-0.05	0.5+0.15/-0.05	0.5+0.15/-0.05	5
В	16	1.6+0.20/-0	0.8+0.20/-0	0.8+0.20/-0	8
В	21	2.0+0.20/-0	1.25+0.20/-0	1.25+0.20/-0	G
	31	3.2±0.30	1.6±0.30	1.6±0.30	L
	10	1.0+0.20/-0	0.5+0.20/-0	0.5+0.20/-0	5
С	16	1.6+0.25/-0	0.8+0.25/-0	0.8+0.25/-0	8
	21	2.0+0.25/-0	1.25+0.25/-0	1.25+0.25/-0	G
D	21	2.0+0.30/-0	1.25+0.30/-0	1.25+0.30/-0	G
Н	31	3.2±0.15	1.6±0.15	1.15±0.10	Q
J	21	2.0+0.15/-0.05	1.25+0.15/-0.05	0.85±0.10	9
	21	2.0+0.20/-0	1.25+0.20/-0	0.85±0.10	9
L	32	3.2±0.50	2.5±0.30	2.5±0.30	М
N	21	2.0±0.15	1.25±0.15	0.85±0.15	9
	06	0.6±0.03	0.3±0.03	0.3±0.03	3
	10	1.0±0.05	0.5±0.05	0.5±0.05	5
	10	0.52±0.05 ※	1.0±0.05	0.3±0.05	3
		101010	001010	0.7±0.10	7
	16	1.6±0.10	0.8±0.10	0.8±0.10	8
S		0.8±0.10 ※	1.6±0.10	0.5±0.05	5
		001010	1.05 0.10	0.85±0.10	9
	21	2.0±0.10	1.25±0.10	1.25±0.10	G
		1.25±0.15 ※	2.0±0.15	0.85±0.10	9
	31	3.2±0.15	1.6±0.15	1.6±0.20	L
	00	0.01.000	051000	1.9±0.20	N
	32	3.2±0.30	2.5±0.20	2.5±0.20	М
	45	4.5±0.40	3.2±0.30	2.5±0.20	М

Note: XLW reverse type (MCRL)

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®Temperature characteristics code

■ High dielectric type

Code		cable dard	Temperature range[°C]	Ref. Temp.[°C] Capacitance change		Capacitance tolerance	Tolerance code
			-	0.5		±10%	K
B5	EIA	X5R	−55 ~ + 85	25	±15%	±20%	М
C6	EIA	X6S	-55~+105	25	±22%	±10%	K
	LIA	703	-33.4 + 103	23	±2270	±20%	М
В7	EIA	X7R	-55 ~ +125	25	±15%	±10%	K
	LIA	7/11	33.3 1 123	23	±13%	±20%	М
C7	EIA	X7S	-55 ~ +125	25	±22%	±10%	K
	LIA	7/3	33.3 1 123	23	±22 70	±20%	М
D7	EIA	X7T	-55 ~ +125	25 +22%/-33%		±10%	K
	LIA	Λ/1	33.3 T 123	23	1 22 707 — 33 70	±20%	М

■Temperature compensating type

Code	Appli	cable	Temperature	Ref. Temp.[°C]	Capacitance change	Capacitance	Tolerance
Code	stan	dard	range[°C]	Rei. Tellip.[C]	Capacitance change	tolerance	code
						±0.05pF	Α
	JIS (CG		20		±0.1pF	В
CG			-55~+125		0±30ppm/°C	±0.25pF	С
CG			−55~ + 125	25	±0.5pF	D	
	EIA COG	C0G				±2%	G
						±5%	J
	JIS	СН		20		±0.25pF	С
CH	013	GH	$-55 \sim +125$	20	0 ± 60 ppm/°C	±0.5pF	D
	EIA	C0H		25		±5%	J
CJ	JIS	CJ	-55~+125	20	0±120ppm/°C	±0.25pF	С
CO	EIA	C0J	-55~ +125	25	0±120ppm/ C	±0.25pF	
CK	JIS	CK	-55~+125	20	0±250ppm/°C	±0.25pF	С
UK	EIA	C0K	-33.3 T 123	25	0±250ppm/ C	±0.23pr	

7Nominal capacitance

Code (example)	Nominal capacitance
0R5	0.5pF
010	1pF
100	10pF
101	100pF
102	1,000pF
103	0.01μF
104	0.1μF
105	1μF
106	10μF
107	100μF

Note : R=Decimal point

8 Capacitance tolerance

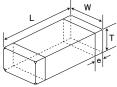
O Capacitance to	Detaile
Code	Capacitance tolerance
Α	±0.05pF
В	±0.1pF
С	±0.25pF
D	±0.5pF
G	±2%
J	±5%
K	±10%
М	±20%

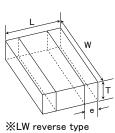
Code	Packaging							
F	ϕ 178mm Taping (2mm pitch)							
R	φ178mm Embossed Taping (4mm pitch)							
Т	ϕ 178mm Taping (4mm pitch)							
Р	ϕ 178mm Taping (4mm pitch, 1000 pcs/reel) 3225 type(Thickness code M)							

1Internal code

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■STANDARD EXTERNAL DIMENSIONS





Type	JIS	EIA		Dim	ension [mm] (inch))		
Туре	(mm)	(inch)	L	W	Т	*1	е	
MCAS□06	0603	0201	0.6±0.03	0.3±0.03	0.3 ± 0.03	3	0.15±0.05	
WOAGEG	0000	0201	(0.024 ± 0.001)	(0.012±0.001)	(0.012±0.001)	٥	(0.006 ± 0.002)	
MCAR□10	1005	0402	1.0±0.05	0.5 ± 0.05	0.5 ± 0.05	5	0.25±0.10	
MCAS□10	1000	0402	(0.039 ± 0.002)	(0.020 ± 0.002)	(0.020 ± 0.002)	Ů	(0.010 ± 0.004)	
MCRL□10 ※	0510	0204	0.52 ± 0.05	1.0±0.05	0.3 ± 0.05	3	0.18±0.08	
MONED TO M	0010	0201	(0.020 ± 0.002)	(0.039 ± 0.002)	(0.012±0.002)		(0.007 ± 0.003)	
					0.7±0.10	7		
MCAS□16	1608	0603	1.6±0.10	0.8±0.10	(0.028 ± 0.004)		0.35±0.25	
MCAR□16			(0.063 ± 0.004)	(0.031 ± 0.004)	0.8±0.10	8	(0.014±0.010)	
					(0.031 ± 0.004)			
MCJC□16	1608	0603	1.6±0.10	0.8±0.10	0.8±0.10	8	0.35+0.3/-0.25	
			(0.063 ± 0.004)	(0.031 ± 0.004)	(0.031 ± 0.004)		(0.014 + 0.012 / -0.010)	
MCRL□16 ※	0816	0306	0.8±0.10		1.6±0.10 0.5±0.05		0.25±0.15	
			(0.031 ± 0.004)	(0.063 ± 0.004)	(0.020 ± 0.002)		(0.010±0.006)	
.					0.85±0.10	9	05.1005	
MCAS□21	2012	0805	2.0±0.10	1.25±0.10	(0.033±0.004)		0.5 ± 0.25	
MCAR□21			(0.079 ± 0.004)	(0.049 ± 0.004)	1.25±0.10	G	(0.020 ± 0.010)	
					(0.049±0.004)			
			2.0±0.10	1.05 0.10	0.85±0.10	9	0.5+0.35/-0.25	
MCJC□21	2012	0805	(0.079 ± 0.004)	1.25±0.10 (0.049±0.004)	(0.033 ± 0.004) 1.25 ± 0.10		(0.020 + 0.014 / -0.010)	
			(0.079±0.004)	(0.049±0.004)	(0.049 ± 0.004)	G	(0.020 + 0.014/ - 0.010)	
			1.25±0.15	2.0±0.15	0.85±0.10		0.3±0.2	
MCRL□21 ※	1220	0508	(0.049 ± 0.006)	(0.079±0.006)	(0.033 ± 0.004)	9	(0.012±0.008)	
			(0.049 ± 0.000)	(0.079 ± 0.000)	1.15±0.10		(0.012±0.000)	
			3.2±0.15	1.6±0.15	(0.045 ± 0.004)	Q	0.5+0.35/-0.25	
MCAS□31	3216	1206	(0.126 ± 0.006)	(0.063±0.006)	1.6±0.20		(0.020 + 0.014 / -0.010)	
			(0.120 = 0.000)	(0.000 = 0.000)	(0.063 ± 0.008)	L	(0.020 1 0.011) 0.010)	
					1.15±0.10			
			3.2±0.15	1.6±0.15	(0.045 ± 0.004)	Q	0.6+0.4/-0.3	
MCJC□31	3216	1206	(0.126±0.006)	(0.063±0.006)	1.6±0.20		(0.024 + 0.016 / -0.012)	
			(=::==========	(=:::::=:::::::::::::::::::::::::::::::	1.0 _ 0.20		1 (1112)	

 2.5 ± 0.20

 (0.098 ± 0.008)

 2.5 ± 0.20

 (0.098 ± 0.008)

 3.2 ± 0.30

 (0.126 ± 0.012)

(0.063±0.008) 1.9±0.20

 (0.075 ± 0.008)

2.5±0.20

(0.098±0.008) 1.9±0.20

 (0.075 ± 0.008)

 2.5 ± 0.20

 (0.098 ± 0.008)

 2.5 ± 0.20

 (0.098 ± 0.008)

Ν

М

Ν

М

М

 0.6 ± 0.3

 (0.024 ± 0.012)

0.6 + 0.4 / -0.3

(0.024 + 0.016 / -0.012)

 0.9 ± 0.6

 (0.035 ± 0.024)

Note :XLW reverse type (MCRL), *1.Thickness code

3225

3225

4532

1210

1210

1812

MCAS□32

MCJC□32

MCAS□45

 3.2 ± 0.30

 (0.126 ± 0.012)

 3.2 ± 0.30

 (0.126 ± 0.012)

 4.5 ± 0.40

 (0.177 ± 0.016)

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■STANDARD QUANTITY

	Туре		Thick	ness	Standard qu	uantity[pcs]									
Code	JIS(mm)	EIA(inch)	[mm]	Code	Paper tape	Embossed tape									
06	0603	0201	0.3	3	15000	_									
10	1005	0402	0.5	5	10000	_									
10	0510 💥	0204 💥	0.3	3	10000	_									
			0.7	7	4000										
	1608	0603	0.8	8	4000	_									
16	1608	0603	0.0	0	3000	3000									
			0.8	8	(Soft Termination)	(Soft Termination)									
	0816 💥	0306 ※	0.5	5	_	4000									
			0.85	9	4000	_									
	2012	0005	0005	0005	0005	0005	0005	0005	0905	0005	0805	1.25	G	_	3000
21	2012	0805	1.25	G	_	2000									
			1.20	G	_	(Soft Termination)									
	1220 💥	0508 💥	0.85	9	4000	-									
31	3216	1206	1.15	Q	_	3000									
31	3210	1200	1.6	L	_	2000									
20	2005	1010	1.9	N	_	2000									
32	3225	1210	2.5	M	_	500(T), 1000(P)									
45	4532	1812	2.5	M	_	500									

Note: X.LW Reverse type(MCRL)

This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).

Soft Termination Multilayer Ceramic Capacitors for Automotive Body & Chassis and Infotainment

1608TYPF

[Temperature Characteristic B7 : X7R(-55~+125°C)] 0.8mm Thickness

New part number	Old part number	Rated voltage	Temperature Ca		Capacitance	Capacitance tolerance [%]	$ an\delta$	HTLT	Thickness*1 [mm]	Note
New part number	(for reference)	[V]	character	ristics	[F]	Capacitance tolerance [40]	[%]	Rated voltage x %	Inickness [mm]	Note
MCJCT168BB7473[]TPA01	TMJ107BB7473[]AHT			X7R	0.047 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCT168BB7104[]TPA01	TMJ107BB7104 AHT			X7R	0.1 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCT168BB7224[]TPA01	TMJ107BB7224 AHT	25		X7R	0.22 μ	±10, ±20	10	150	0.8+0.20/-0	
MCJCT168BB7474[]TPA01	TMJ107BB7474 AHT			X7R	0.47 μ	±10, ±20	10	150	0.8+0.20/-0	
MCJCT168CB7105 RPA01	TMJ107CB7105∏AHR			X7R	1 μ	±10, ±20	10	150	0.8+0.25/-0	
MCJCG168BB7473[TPA01	GMJ107BB7473 AHT			X7R	0.047 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCG168BB7104[TPA01	GMJ107BB7104 AHT			X7R	0.1 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCG168BB7224[]TPA01	GMJ107BB7224 AHT	35		X7R	0.22 μ	±10, ±20	10	150	0.8+0.20/-0	
MCJCG168BB7474[]TPA01	GMJ107BB7474[]AHT			X7R	0.47 μ	±10, ±20	10	150	0.8+0.20/-0	
MCJCG168CB7105[]RPA01	GMJ107CB7105[]AHR			X7R	1 μ	±10, ±20	10	150	0.8+0.25/-0	
MCJCU168AB7102[]TPA01	UMJ107AB7102∏AHT			X7R	1000 p	±10, ±20	3.5	200	0.8+0.15/-0.05	
MCJCU168AB7222[]TPA01	UMJ107AB7222∏AHT			X7R	2200 p	±10, ±20	3.5	200	0.8+0.15/-0.05	
MCJCU168BB7472[]TPA01	UMJ107BB7472∏AHT			X7R	4700 p	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCU168BB7103[]TPA01	UMJ107BB7103∏AHT	50		X7R	0.01 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCU168BB7223[]TPA01	UMJ107BB7223∏AHT			X7R	0.022 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCU168BB7473[]TPA01	UMJ107BB7473∏AHT			X7R	0.047 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCU168BB7104[]TPA01	UMJ107BB7104∏AHT			X7R	0.1 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCH168AB7102[]TPA01	HMJ107AB7102[]AHT			X7R	1000 p	±10, ±20	3.5	200	0.8+0.15/-0.05	
MCJCH168AB7222[]TPA01	HMJ107AB7222∏AHT			X7R	2200 p	±10, ±20	3.5	200	0.8+0.15/-0.05	
MCJCH168BB7472[]TPA01	HMJ107BB7472[]AHT			X7R	4700 p	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCH168BB7103[]TPA01	HMJ107BB7103[AHT	100		X7R	0.01 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCH168BB7223[]TPA01	HMJ107BB7223[]AHT			X7R	0.022 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCH168BB7473[]TPA01	HMJ107BB7473[]AHT			X7R	0.047 μ	±10, ±20	3.5	200	0.8+0.20/-0	
MCJCH168BB7104[]TPA01	HMJ107BB7104[]AHT			X7R	0.1 μ	±10, ±20	3.5	200	0.8+0.20/-0	

2012TYPE

[Temperature Characteristic B7 : X7R($-55 \sim +125^{\circ}$ C), C7 : X7S($-55 \sim +125^{\circ}$ C)] 0.85mm Thickness, 1.25mm Thickness

New part number	Old part number	Rated voltage	Tempe		Capacitance	Capacitance tolerance [%]	tan δ	HTLT	Thickness*1 [mm]	Note
	(for reference)	[V]	charact	eristics	[F]		[%]	Rated voltage x %	THIOMICOS EMMI	
MCJCJ21GCB7106[TPA01	JMJ212CB7106[]GHT	6.3		X7R	10 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCE21GCB7225[TPA01	EMJ212CB7225[]GHT	16		X7R	2.2 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCE21GCB7475[TPA01	EMJ212CB7475 GHT	10		X7R	4.7 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCT21GCB7225 TPA01	TMJ212CB7225 GHT	25		X7R	2.2 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCG21GCB7105 TPA01	GMJ212CB7105 GHT	35		X7R	1 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCU21GBB7103[TPA01	UMJ212BB7103[]GHT			X7R	0.01 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCU21GBB7223[TPA01	UMJ212BB7223 GHT			X7R	0.022μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCU21GBB7473[TPA01	UMJ212BB7473 GHT			X7R	0.047μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCU21GBB7104 TPA01	UMJ212BB7104 GHT	50		X7R	0.1 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCU21GBB7224 TPA01	UMJ212BB7224 GHT			X7R	0.22 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCU21GCC7474[]TDA01	UMJ212CC7474[]GHTE			X7S	0.47 μ	±10, ±20	3.5	150	1.25+0.25/-0	
MCJCU21GCB7105 TPA01	UMJ212CB7105 GHT			X7R	1 μ	±10, ±20	10	150	1.25+0.25/-0	
MCJCH219NB7102[]TPA01	HMJ212KB7102[]DHT			X7R	1000 p	±10, ±20	3.5	200	0.85 ± 0.15	
MCJCH219NB7222[]TPA01	HMJ212KB7222 DHT			X7R	2200 p	±10, ±20	3.5	200	0.85 ± 0.15	
MCJCH21GBB7472[TPA01	HMJ212BB7472 GHT			X7R	4700 p	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GBB7103[TPA01	HMJ212BB7103 GHT			X7R	0.01 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GBB7223[TPA01	HMJ212BB7223 GHT	100		X7R	0.022μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GBB7473[TPA01	HMJ212BB7473 GHT	100		X7R	0.047 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GBB7104[]TPA01	HMJ212BB7104 GHT			X7R	0.1 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GBB7224[]TPA01	HMJ212BB7224 GHT			X7R	0.22 μ	±10, ±20	3.5	200	1.25+0.20/-0	
MCJCH21GCC7474 TDA01	HMJ212CC7474[]GHTE			X7S	0.47 μ	±10, ±20	3.5	150	1.25+0.25/-0	
MCJCH21GDC7105 TDA01	HMJ212DC7105∏GHTE			X7S	1 μ	$\pm 10, \pm 20$	3.5	150	1.25+0.30/-0	
MCJCQ219NB7102[]TPA01	QMJ212KB7102[]DHT			X7R	1000 p	±10, ±20	2.5	150	0.85 ± 0.15	
MCJCQ219NB7222[]TPA01	QMJ212KB7222[]DHT			X7R	2200 p	±10, ±20	2.5	150	0.85 ± 0.15	
MCJCQ21GBB7472[]TPA01	QMJ212BB7472[GHT	250		X7R	4700 p	±10, ±20	2.5	150	1.25+0.20/-0	
MCJCQ21GBB7103[TPA01	QMJ212BB7103 GHT			X7R	0.01 μ	±10, ±20	2.5	150	1.25+0.20/-0	
MCJCQ21GBB7223[TPA01	QMJ212BB7223[]GHT			X7R	0.022μ	±10, ±20	2.5	150	1.25+0.20/-0	

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PART NUMBER

3216TYPE

[Temperature Characteristic B7 : X7R($-55 \sim +125^{\circ}$ C), C7 : X7S($-55 \sim +125^{\circ}$ C)] 1.15mm Thickness, 1.6mm Thickness

New part number	Old part number (for reference)	Rated voltage	Temperature characteristics	Capacitance [F]	Capacitance tolerance [%]	tan δ	HTLT Rated voltage x %	Thickness*1 [mm]	Note
MO IOLOGI PRZOSSTEDAS	i i				1.10 1.00		-	1.0.1.0.00	
MCJCL31LBB7226 TPA01 MCJCE31LBB7475 TPA01	LMJ316BB7226[]LHT	10	X7R X7R	22 μ 4.7 μ	±10, ±20 ±10, ±20	10	150 150	1.6±0.30	
	EMJ316BB7475 LHT	16	X7R X7R		,	10	150	1.6±0.30	
MCJCE31LBB7106[]TPA01	EMJ316BB7106 LHT			10 μ	±10, ±20			1.6±0.30	
MCJCT31LBB7474[]TPA01	TMJ316BB7474 LHT		X7R	0.47 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCT31LBB7475[]TPA01	TMJ316BB7475[]LHT	25	X7R	4.7 μ	±10, ±20	10	150	1.6±0.30	
MCJCT31LBB7106[]TPA01	TMJ316BB7106[LHT		X7R	10 μ	±10, ±20	10	150	1.6±0.30	
MCJCG31LBB7474[]TPA01	GMJ316BB7474[]LHT	4	X7R	0.47 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCG31LAB7225[]TPA01	GMJ316AB7225[]LHT	35	X7R	2.2 μ	±10, ±20	10	150	1.6±0.20	
MCJCG31LBB7475[]TPA01	GMJ316BB7475 LHT	4	X7R	4.7 μ	±10, ±20	10	150	1.6±0.30	
MCJCG31LBB7106[]TPA01	GMJ316BB7106 LHT		X7R	10 μ	±10, ±20	10	150	1.6±0.30	
MCJCU31LBB7473[]TPA01	UMJ316BB7473[LHT	4	X7R	0.047 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCU31LBB7104[]TPA01	UMJ316BB7104[LHT	<u>.</u>	X7R	0.1 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCU31LBB7224[]TPA01	UMJ316BB7224 LHT	<u>.</u>	X7R	0.22 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCU31LBB7474[]TPA01	UMJ316BB7474 LHT	50	X7R	0.47 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCU31LBB7105[]TPA01	UMJ316BB7105 LHT		X7R	1 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCU31LAB7225[]TPA01	UMJ316AB7225 LHT	1	X7R	2.2 μ	±10, ±20	10	150	1.6±0.20	
MCJCU31LBC7475[]TDA01	UMJ316BC7475[LHTE		X7S	4.7 μ	±10, ±20	2.5	150	1.6±0.30	
MCJCH31QHB7102[TPA01	HMJ316 B7102 FHT	1	X7R	1000 p	±10, ±20	3.5	200	1.15±0.10	
MCJCH31QHB7222[TPA01	HMJ316 B7222 FHT	1	X7R	2200 p	±10, ±20	3.5	200	1.15±0.10	
	HMJ316 B7472∏FHT		X7R	4700 p	±10, ±20	3.5	200	1.15±0.10	
MCJCH31QAB7103[TPA01	HMJ316KB7103[]FHT		X7R	0.01 μ	±10, ±20	3.5	200	1.15±0.20	
MCJCH31LBB7223[]TPA01	HMJ316BB7223□LHT		X7R	0.022μ	$\pm 10, \pm 20$	3.5	200	1.6±0.30	
MCJCH31LBB7473[]TPA01	HMJ316BB7473∏LHT	100	X7R	0.047 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCH31LBB7104[]TPA01	HMJ316BB7104□LHT		X7R	0.1 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCH31LBB7224[]TPA01	HMJ316BB7224□LHT		X7R	0.22 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCH31LBB7474[]TPA01	HMJ316BB7474∏LHT		X7R	0.47 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCH31LBB7105[]TPA01	HMJ316BB7105□LHT		X7R	1 μ	±10, ±20	3.5	200	1.6±0.30	
MCJCH31LBC7225[]TDA01	HMJ316BC7225 LHTE		X7S	2.2 μ	±10, ±20	3.5	150	1.6±0.30	
MCJCQ31QHB7102 TPA01	QMJ316 B7102[]FHT		X7R	1000 p	±10, ±20	2.5	150	1.15±0.10	<u> </u>
MCJCQ31QHB7222[TPA01	QMJ316 B7222 FHT		X7R	2200 p	±10, ±20	2.5	150	1.15±0.10	
MCJCQ31QHB7472[TPA01	QMJ316 B7472 FHT		X7R	4700 p	±10, ±20	2.5	150	1.15±0.10	
MCJCQ31QAB7103[TPA01	QMJ316KB7103[]FHT	250	X7R	0.01 μ	±10, ±20	2.5	150	1.15±0.20	
MCJCQ31LBB7223 TPA01	QMJ316BB7223 LHT	1	X7R	0.022 μ	±10, ±20	2.5	150	1.6±0.30	
MCJCQ31LBB7473[]TPA01	QMJ316BB7473 LHT	1	X7R	0.047 μ	±10, ±20	2.5	150	1.6±0.30	
MCJCQ31LBB7104[]TPA01	QMJ316BB7104 LHT	1	X7R	0.1 μ	±10, ±20	2.5	150	1.6±0.30	
MCJCS31QHB7102[]TPA01	SMJ316 B7102[FHT		X7R	1000 p	±10, ±20	2.5	120	1.15±0.10	
MCJCS31QHB7222 TPA01	SMJ316 B7222 FHT	1	X7R	2200 p	±10, ±20	2.5	120	1.15±0.10	
MCJCS31QHB7472∏TPA01	SMJ316 B7472∏FHT	630	X7R	4700 p	±10, ±20	2.5	120	1.15±0.10	
MCJCS31QAB7103∏TPA01	SMJ316KB7103∏FHT	1	X7R	0.01 μ	±10, ±20	2.5	120	1.15±0.20	
MCJCS31LBB7223[]TPA01	SMJ316BB7223 LHT		X7R	0.022 μ	±10, ±20	2.5	120	1.6±0.30	

3225TYPE

[Temperature Characteristic B7 : X7R($-55 \sim +125^{\circ}$ C), C7 : X7S($-55 \sim +125^{\circ}$ C)] 1.9mm Thickness, 2.5mm Thickness

New part number	Old part number (for reference)	Rated voltage	Temperature characteristic		Capacitance tolerance [%]	tan δ [%]	HTLT	Thickness*1 [mm]	Note
	(101 Telefellee)	[4]	Characteristic			[/0]	Rated voltage x %		
MCJCJ32MLB7476∏PPDT1	JMJ325KB7476[]MHP	6.3	X7	47 μ	±10, ±20	10	150	2.5 ± 0.30	
MCJCE32MLB7226[]PPDT1	EMJ325KB7226[]MHP	16	X7	22 μ	±10, ±20	10	150	2.5 ± 0.30	
MCJCT32MKB7475 PPA01	TMJ325AB7475 MHP	25	X7	4.7 μ	$\pm 10, \pm 20$	5	150	2.5 ± 0.30	
MCJCT32MLB7106[]PPDT1	TMJ325KB7106[]MHP	23	X7	10 μ	$\pm 10, \pm 20$	10	150	2.5 ± 0.30	
MCJCG32MKB7475[]PPA01	GMJ325AB7475∏MHP	35	X7	4.7 μ	±10, ±20	5	150	2.5±0.30	
MCJCG32MLB7106[]PPDT1	GMJ325KB7106∏MHP	33	X7	10 μ	±10, ±20	10	150	2.5±0.30	
MCJCU32MKB7225[]PPA01	UMJ325AB7225∏MHP		X7	2.2 μ	±10, ±20	3.5	200	2.5 ± 0.30	
MCJCU32MKB7475 PPA01	UMJ325AB7475∏MHP	50	X7	4.7 μ	±10, ±20	5	150	2.5 ± 0.30	
MCJCU32MLB7106 PPDT1	UMJ325KB7106[]MHP	1	X7	10 μ	±10, ±20	10	150	2.5±0.30	
MCJCH32NSB7223[]TPA01	HMJ325 B7223∏NHT		X7	0.022 μ	±10, ±20	3.5	200	1.9 ± 0.20	
MCJCH32NSB7473[]TPA01	HMJ325 B7473∏NHT	1	X7	0.047 μ	±10, ±20	3.5	200	1.9 ± 0.20	
MCJCH32NSB7104[]TPA01	HMJ325 B7104□NHT	1	X7	0.1 μ	±10, ±20	3.5	200	1.9±0.20	
MCJCH32NSB7224[]TPA01	HMJ325 B7224□NHT	100	X7	0.22 μ	±10, ±20	3.5	200	1.9±0.20	
MCJCH32NSB7474[]TPA01	HMJ325 B7474 NHT	100	X7	0.47 μ	±10, ±20	3.5	200	1.9±0.20	
MCJCH32NSB7105[]TPA01	HMJ325 B7105∏NHT	1	X7	1 μ	±10, ±20	3.5	200	1.9±0.20	
MCJCH32MKB7225 PPA01	HMJ325AB7225∏MHP	1	X7	2.2 μ	±10, ±20	3.5	200	2.5 ± 0.30	
MCJCH32MLC7475[]PDDT1	HMJ325KC7475∏MHPE	1	X7:	4.7 μ	±10, ±20	3.5	150	2.5 ± 0.30	
MCJCQ32NSB7223[TPA01	QMJ325 B7223 NHT		X7	0.022 μ	±10, ±20	2.5	150	1.9 ± 0.20	
MCJCQ32NSB7473 TPA01	QMJ325 B7473 NHT	250	X7	0.047 μ	±10, ±20	2.5	150	1.9 ± 0.20	
MCJCQ32NSB7104[TPA01	QMJ325 B7104□NHT	250	X7	0.1 μ	±10, ±20	2.5	150	1.9±0.20	
MCJCQ32NSB7224[]TPA01	QMJ325 B7224[]NHT] [X7	0.22 μ	±10, ±20	2.5	150	1.9±0.20	
MCJCS32NSB7223[]TPA01	SMJ325 B7223[NHT	630	X7	0.022 μ	±10, ±20	2.5	120	1.9±0.20	
MCJCS32NSB7473[]TPA01	SMJ325 B7473∏NHT	030	X7	0.047 μ	±10, ±20	2.5	120	1.9±0.20	

[▶] This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).

Multilayer Ceramic Capacitors

PACKAGING

1)Minimum Quantity

Taped package

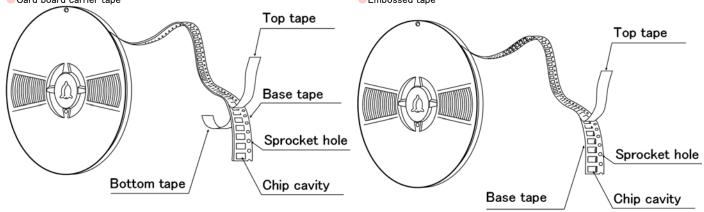
	Type		Thick	ness	Standard Q	uantity[pcs]	
Code	JIS(mm)	EIA(inch)	[mm]	Code	Paper tape	Embossed tape	
02	0201	008004	0.125	1	_	50000	
04	0402	01005	0.2	2	_	40000	
06	0603	0201	0.3	3	15000	_	
			0.13	Н	_	20000	
41	1005	0.400	0.18	Е	_	15000	
1L	1005	0402	0.2	2	20000	_	
			0.3	3	15000	_	
10	1005	0402	0.5	5	10000	_	
10	0510 ※	0204	0.3	3	10000	_	
			0.45	K		_	
	1608		0.7	7	4000		
16		0603	0.8	8			
10			0.8	8	3000	3000	
			0.0	0	(Soft Termination)	(Soft Termination	
	0816 💥	0306	0.5	5	_	4000	
			0.85	9	4000	_	
	2012	0805	1.25	G	_	3000	
21	2012	0003	1.25	G	_	2000 (Soft Termination	
	1220 💥	0508	0.85	9	4000	_	
			0.85	9	4000	_	
31	3216	1206	1.15	Q	_	3000	
			1.6	L	_	2000	
			0.85	9			
			1.15	Q		2000	
32 3225	1210	1.9	N	_	2000		
			2.0 max	Υ			
			2.5	М	_	500(T), 1000(P)	
45	4532	1812	2.0 max	Υ	_	1000	
40	4532	1812	2.5	M	_	500	

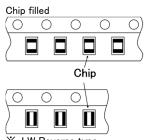
注:※LW Reverse type(MSRL, MCRL, MBRL, MLRL, MMRL)

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②Taping material

XNo bottom tape for pressed carrier tape Card board carrier tape Embossed tape Top tape

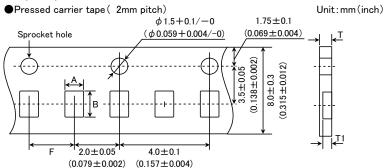




X LW Reverse type

3 Representative taping dimensions

Paper Tape (8mm wide)



T (FIA)	Chip Cavity		y Insertion Pitch		Tape Thickness	
Type(EIA)	Α	В	F	Т	T1	
0603 (0201)	0.37	0.67		0.45	0.40	
0510 (0204) 💥			001005	0.45max.	0.42max.	
1005 (0402) (*1 2)	0.65	1.15	2.0±0.05	0.4max.	0.3max.	
1005 (0402) (*1 3)			0.45max.	0.42max.		
N-+- 44 Thistones 0.0	0 2.02 * 1.4	/ D			Harthaman	

Note *1 Thickness, 2:0.2mm, 3:0.3mm.

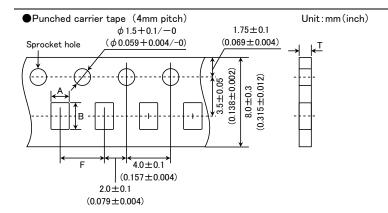
** LW Reverse type.

Unit:mm

●Punched carrier tape (2mm	pitch)		Unit:mm(inch)
Sprocket hole	ϕ 1.5+0.1/-0 $(\phi$ 0.059+0.004/-0)	1.75±0.1 (0.069±0.004)	→
(- Ŏ		3.5±0.05 (0.138±0.002) 8.0±0.3 (0.315±0.012)	
$\begin{array}{c c} & & & \\ \hline & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ \end{array}$	4.0±0.1 0.157±0.004)		

Type(EIA	۸)	Chip	Cavity	Insertion Pitch	Tape Thickness
Type(EIA	٦)	Α	В	F	Т
1005 (0402)		0.65	1.15	2.0±0.05	0.8max.
					Unit:mm

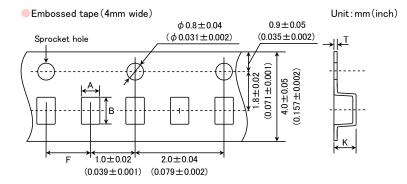
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Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Thickness
Type(EIA)	Α	В	F	Т
1608 (0603) 0816 (0306) ※	1.0	1.8		1.1max.
2012 (0805) 1220 (0508) ※	1.65	2.4	4.0±0.1	1.1max.
3216 (1206)	2.0	3.6		

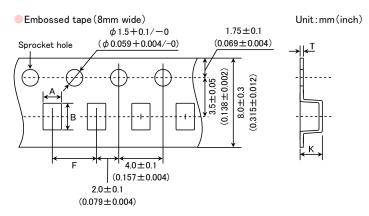
Note: Taping size might be different depending on the size of the product. X LW Reverse type.

Unit:mm



Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Th	nickness
Type(EIA)	Α	В	F	K	Т
0201 (008004)	0.135	0.27	1.0±0.02	0.5max.	0.25max.
0402 (01005)	0.23	0.43	1.0 ± 0.02	u.amax.	0.25max.
					Harden areas

Unit:mm



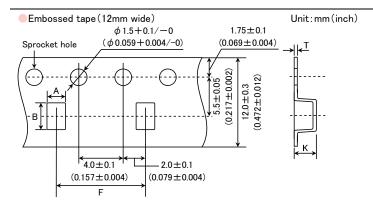
Type(EIA)	Chip C		Insertion Pitch	Tape Th	nickness
Type(EIA)	Α	В	F	K	Т
1005 (0402)	0.6	1.1	2.0±0.1	0.6max	0.2±0.1
0816 (0306) 💥	1.0	1.8	4.0±0.1	1.3max.	0.25±0.1
2012 (0805)	1.65	2.4			
3216 (1206)	2.0	3.6		3.4max.	0.6max.
3225 (1210)	2.8	3.6			

Note:

* LW Reverse type.

Unit:mm

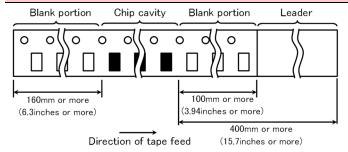
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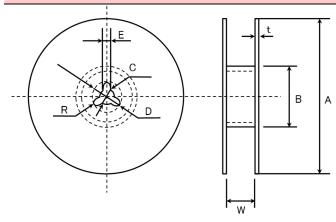
Type(EIA)	Chip (Cavity	Insertion Pitch	Tape Th	nickness
Type(EIA)	Α	В	F	K	Т
3225 (1210)	3.1	4.0	8.0±0.1	4.0max.	0.6max.
4532 (1812)	3.7	4.9	8.0±0.1	4.0max.	0.6max.

Unit:mm

4 Trailer and Leader



5Reel size



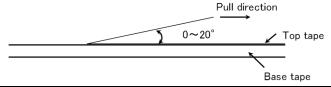
Α	В	С	D	E	R
ϕ 178±2.0	<i>ф</i> 50min.	ϕ 13.0 \pm 0.2	ϕ 21.0 ± 0.8	2.0±0.5	1.0

	Т	W
4mm wide tape	1.5max.	5±1.0
8mm wide tape	2.5max.	10±1.5
12mm wide tape	2.5max.	14±1.5

Unit:mm

⑥Top Tape Strength

The top tape requires a peel-off force of 0.1 to 0.7N in the direction of the arrow as illustrated below.



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Multilayer Ceramic Capacitors for Automotive Body & Chassis and Infotainment

RELIABILITY DATA

	Temperature Compensating(Class1)	−55 to ∃	-125°C	
			Specification	Temperature Range
		B5	X5R	−55 to +85°C
Specified Value	H: 1 D : (01 0)	B7	X7R	-55 to +125°C
	High Permittivity (Class2)	C6	X6S	-55 to +105°C
		C7	X7S	-55 to +125°C
		D7	X7T	−55 to +125°C
2. Storage Condi	cions			
	Temperature Compensating(Class1)	−55 to ∃	-125°C	
			Specification	Temperature Range
Specified Value		B5	X5R	−55 to +85°C
		B7	X7R	-55 to +125°C
opcomou valac	High Permittivity (Class2)	0,	7/11	00 to 1 120 0

3. Rated Voltage	3. Rated Voltage				
	Temperature Compensating	Standard	50VDC, 25VDC		
Specified Value (Class1)	(Class1)	High Frequency Type	250VDC		
opcomed value	High Permittivity (Class2)		630VDC, 250VDC, 100VDC 50VDC, 35VDC, 25VDC, 16VDC, 10VDC, 6.3VDC, 4VDC		

C7

X6S

X7S

X7T

-55 to +105°C -55 to +125°C

-55 to +125°C

4. Withstanding Vo	oltage (Between terminals)			
C:E1)/-l	Temperature Compensating(Class1) High Permittivity (Class2)		No breakdown or damage	
Specified Value				
		Class 1		Class 2
Tark Makkarda	Applied velters	Rated voltage	e × 3	Rated voltage × 2.5
Test Methods Applied voltage and Remarks	Applied voltage	Rated voltage(Code Q) × 2		Rated voltage (Code Q) × 2, Rated voltage (Code S) × 1.2
and Remarks	Duration		1 to 5 sec.	
	Charge/discharge current	50mA max.		

5. Insulation Resis	stance		
	Temperature Compensating(Cl	ass1)	10000 MΩ min.
Specified Value	High Permittivity (Class2) No	ote 1	C \leq 0.047 μ F : 10000 M Ω min. C $>$ 0.047 μ F : 500M $\Omega \cdot \mu$ F (C:Nominal capacitance)
Test Methods and Remarks	Applied voltage Duration Charge/discharge current	: Rated voltage, 500V(Code S) : 60±5 sec. : 50mA max.	

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6. Capacitance (Tolerance)					
Specified Value	Temperature Compensating (Class1)	Standard	C \leq 5pF: \pm 0.25pF 5pF $<$ C \leq 10pF: \pm 0.5pF C $>$ 10pF: \pm 5% (C:Nominal capacitance)			
	High Frequency Type		Refer to detailed specification			
	High Permittivity (Class2)		±10% or ±20%			
			Class 1	Cla	ass 2	
		Standard	High Frequency Type	C≦10 μ F	C>10 μ F	
Test Methods	Preconditioning		None	Thermal treatment (at 150°C for 1hr) No.9		
and Remarks	Measuring frequency	1M	/Hz±10%	1kHz±10%	120±10Hz	
	Measuring voltage Note 1	0.5	to 5Vrms	1±0.2Vrms	0.5±0.1rms	
	Bias application		None			

7. Q or Dissipation	7. Q or Dissipation Factor							
Specified Value	Temperature Compensating (Class1)	Standard	Standard $C < 30pF : Q \ge 400 + 20C$ $C \ge 30pF : Q \ge 1000$ (C:Nominal capacitance)					
	(Glass1)	High Frequency Type Refer to detailed specif		ation				
	High Permittivity (Class2) Note 1		2.5% max.					
	Standard		Class 1	CI	ass 2			
			High Frequency Type	C≦10 μ F	C>10 μ F			
Test Methods	Preconditioning		None	Thermal treatment (at 150°C for 1hr) No.9				
and Remarks	Measuring frequey	1 N	∕lHz±10%	1kHz±10%	120±10Hz			
	Measuring voltage Note 1	0.5	to 5Vrms	1±0.2Vrms	0.5±0.1Vrms			
	Bias application		N	lone				

8. Pre- and Post-Stress Electrical test

Measurement at 25±5°C

9. Heat treatment

Value shall be measured after test sample is heat treated at $150 + 0/-10^{\circ}C$ for an hour and kept at room temperature for 24 ± 2 hrs.

 $\frak{\%}$ Heat treatment is applicable to High dielectric type.

Specified Value	Temperature Compensating (Class1)	Standard	Appearance Cap. Change Q	: No abnormality : Within $\pm 3\%$ or ± 0.3 pF, whichever is larger. : C $<$ 10pF : Q \ge 200+10C 10 \le C $<$ 30pF : Q \ge 275+2.5C C \ge 30pF : Q \ge 350 (C:Nominal capacitance) : 1000M Ω min	
		High Frequency Type	Appearance Cap. Change IR	: No abnormality : Within $\pm 3\%$ or ± 0.3 pF, whichever is larger. : $1000M\Omega$ min	
	High Permittivity (Class2) Note 1		Appearance Cap. Change $\tan\delta$ IR	: No abnormality : Within \pm 12.5% : 5% max : Within 500 or 100 whichever is smaller.	
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Temperature: The maximum operating temperature shall be used. Duration: Unpowered 1000 hrs. Measurement shall be performed after test sample following the test is heated at 150+0/-10°C for an hour and kept at room temperat for 24±2 hrs. No.9				

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Specified Value	Temperature Compensating	Standard	Appearance Cap. Change Q IR	: No abnormality : Within $\pm 2.5\%$ or $\pm 0.25 pF$, whichever is larger. : Initial value : Initial value	
	(Class1)	High Frequency Type	Appearance Cap. Change IR	: No abnormality : Within $\pm 2.5\%$ or ± 0.25 pF, whichever is larger. : Initial value	
	High Permittivity (Class2)		Appearance Cap. Change tan δ IR	: No abnormality : Within ±7.5% : Initial value : Initial value	
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Temperature: Minimum operating temperature to Maximum operating temperature Number of cycles: 1000 cycles Maximum dwell time at each temperature extreme: 30 min Maximum transition time: Within 1 min Measurement shall be performed after test sample following the test is heated at 150+0/-10° C for an hour and kept at room temperature for 24±2 hours. No.9				

12. Destructive Pl	nysical Analysis
Specified Value	No abnormality
Test Methods and Remarks	Per EIA-469

13. Biased Humid	ity				
Specified Value	Temperature Compensating	Standard	Appearance Cap. Change Q IR	: No abnormality : Within $\pm 7.5\%$ or ± 0.75 pF, whichever is larger. : C <30 pF : Q $\ge 100+10$ C/3 C ≥ 30 pF : Q ≥ 200 (C:Nominal capacitance) : 500 M Ω min	
	(Class1)	High Frequency Type	Appearance Cap. Change	: No abnormality $: C \leqq 2.0 pF : \pm 0.4 pF \\ 2.0 pF < C < 10 pF : \pm 0.75 pF \\ C \leqq 10 pF : \pm 7.5\% (C : Nominal capacitance) \\ : 500M \Omega min$	
	High Permittivity (Class2) Note 1		Appearance Cap. Change tan δ IR	: No abnormality : Within \pm 12.5% : 5% max : Within 25 M $\Omega\mu$ F or 500 M Ω whichever is smaller.	
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Temperature: 85°C Humidity: 85%RH Duration: 1000hrs Applied voltage: Rated voltage and 1.3 to 1.5V. Measurement shall be performed after test sample following the test is heated at 150+0/-10°C for an hour and kept at room tem for 24±2 hours. No.9				

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14 Temperature (Cycle (Thermal Shock)						
The remperature	Syste (Thermal Glock)		Appearance Cap. Change	: No abnormality : Within $\pm 3.0\%$ or ± 0.3 pF, whichever is larger.			
	Temperature Compensating (Class1)	Standard	Q	: C<10pF : Q≥200+10C 10≤ C<30pF : Q≥275+2.5C			
			IR	C ≥ 30pF : Q ≥ 350 (C:Nominal capacitance) : 1000M Ω min			
Specified Value		High Frequency Type	Appearance Cap. Change IR	: No abnormality : Within $\pm 3.0\%$ or $\pm 0.3 pF$, whichever is larger. : $1000M\Omega$ min			
	High Permittivity (Class2)	Note 1	Appearance Cap. Change tan δ IR	: No abnormality : Within \pm 12.5% : 5% max : Within 50M $\Omega\mu$ F or 1000M Ω , whichever is smaller.			
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Temperature: Maximum operating temperature Duration: 1000hrs Applied voltage: Rated voltage Measurement shall be performed after test sample following the test is heated at 150+0/-10°C for an hour and kept at room temperatur for 24±2 hours. No.9						
15. External Visua	I						
Specified Value	No abnormality						
Test Methods and Remarks	Visual inspection shall be perf	Formed.					
16. Physical Dime	naian						
Specified Value	Refer to detailed specification						
Test Methods	Refer to detailed specification	I					
and Remarks	Verify physical dimensions to the applicable device specification.						
17. Resistance to	Solvents						
Specified Value	Appearance : No abnormality Cap. Change : Initial value Q or tan δ : Initial value IR : Initial value						
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Add Aqueous wash chemical OKEMCLEAN (A 6% concentrated Oakite cleaner) or equivalent.						
	(A 0% concentrated bakite cit	sarier) or equivalent.					
18. Mechanical Sh	lock						
Specified Value	Appearance : No abnorm Cap. Change : Initial valuing Q or $tan \delta$: Initial valuing R : Initial valuing R	ue ue					
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Three shocks in each direction should be applied along 3 mutually perpendicular axes of the test specimen (18 shocks). Peak value: 1500g Duration: 0.5ms Test pulse: Half-sine Velocity change: 4.7m/s.						
19. Vibration							
Specified Value	Appearance : No abnore Cap. Change : Initial valu Q or tan δ : Initial valu IR : Initial valu	ue ue					
Test Methods and Remarks	Heat treatment specified in the 5g's for 20 min., 12 cycles ea Frequency range: 10Hz~2000	nis specification shall be c	· · · · · · · · · · · · · · · · · · ·	o test. No.9			

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Specified Value	Temperature Compensating (Class1)	Standard	Appearance Cap. Change Q IR	: No abnormality : Within $\pm 2.5\%$ or $\pm 0.25 pF$, whichever is larger. : Initial value : Initial value
	High Frequency Typ		Appearance Cap. Change IR	: No abnormality : Within $\pm 2.5\%$ or ± 0.25 pF, whichever is larger. : Initial value
	High Permittivity (Class2) Note 1		Appearance Cap. Change tan δ IR	: No abnormality : Within ±7.5% : Initial value : Initial value
Test Methods and Remarks	Heat treatment specified in this specification shall be conducted prior to test. No.9 Dipping Solder: 260±5°C Time: 10±1 sec. Measurement shall be performed after test sample following the test kept at room temperature for 24±2hours.			

Specified Value	Appearance: No abnormality R: Initial value
	Heat treatment specified in this specification shall be conducted prior to test. No.9 Per AEC-Q200-002

22. Solderability	
Specified Value	More than 95% of terminal electrode shall be covered with fresh solder.
Test Methods and Remarks	(a) Pb Free Solder Solder at 235±5°C for 5sec. (b) SnPb Solder Solder at 215±5°C for 5sec. (c) Wave Soldering (Pb Free Solder) Solder at 260±5°C for 7sec.

23. Temperature 0	Characteristic						
		Те	mp. chara.	[ppm/°C]	Tolerance[ppm/°C]		
Specified Value	Temperature Compensating (Class1)				G: ±30		
		C□:0	:0 CG, CH, CJ, C		H: ±60		
					J: ±120		
					K: ±250		
	High Permittivity(Class2)			Capacitance	e Reference	Temperature	
				change rate	temperature	range	
		B5	X5R	±15%	25°C	-55 ~ +85°C	
		B7	X7R	±15%	25°C	$-55\sim+125^{\circ}C$	
		C6	X6S	±22%	25°C	-55~+105°C	
		C7	X7S	±22%	25°C	-55~+125°C	
		D7	X7T	+22/-33%	6 25°C	-55 ~ +125°C	
Test Methods	Heat treatment specified in this specification	n shall be	conducted	prior to test. N	o.9		
and Remarks	Capacitance shall be measured at room temperature as well as minimum and maximum operating temperatures.						

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24. Board Flex

Specified Value

Appearance: No abnormality Cap. Change: ±12.5%

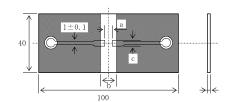
Heat treatment specified in this specification shall be conducted prior to test. No.9

Test sample is soldered onto the test board shown in Fig 1.

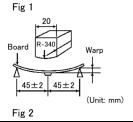
The board is bent 2.0mm for 60 seconds as shown in Fig 2.

Measurement shall be conducted as the board is bent 2.0mm.

Test Methods and Remarks



			Cas	se size[n	nm]		
Dimension	0603	1005	1608	2012	3216	3225	4532
а	0.3	0.4	1.0	1.2	2.2	2.2	3.5
b	0.9	1.5	3.0	4.0	5.0	5.0	7.0
С	0.3	0.5	1.2	1.65	2.0	2.9	3.7
Thickness	0.8			1	.6		



25. Terminal Strength

Specified Value | Appearance: No abnormality

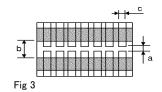
Per AEC-Q200-006

Test sample is soldered onto the test board shown in Fig 3.

0603 or greater (case size): 17.7N for 60 ± 5 sec

0402 (case size): 5N for 30 ± 5 sec. 0201 (case size): 2N for 30 ± 5 sec.

Test Methods and Remarks



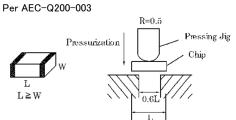
	Case size[mm]						
Dimension	0603	1005	1608	2012	3216	3225	4532
а	0.3	0.4	1.0	1.2	2.2	2.2	3.5
b	0.9	1.5	3.0	4.0	5.0	5.0	7.0
С	0.3	0.5	1.2	1.65	2.0	2.9	3.7

26. Beam Load Test

Specified Value

Destruction value should exceed 5N.

Test Methods and Remarks



Note 1 The figures indicate typical specifications. Please refer to individual specifications in detail.

PRECAUTIONS

1. Circuit Design

- ◆Verification of operating environment, electrical rating and performance
 - 1. A malfunction of equipment in fields such as medical, aerospace, nuclear control, etc. may cause serious harm to human life or have severe social ramifications

Therefore, any capacitors to be used in such equipment may require higher safety and reliability, and shall be clearly differentiated from them used in general purpose applications.

Precautions

- ◆Operating Voltage (Verification of Rated voltage)
 - 1. The operating voltage for capacitors must always be their rated voltage or less.
 - If an AC voltage is loaded on a DC voltage, the sum of the two peak voltages shall be the rated voltage or less.
 - For a circuit where an AC or a pulse voltage may be used, the sum of their peak voltages shall also be the rated voltage or less.

 2. Even if an applied voltage is the rated voltage or less reliability of capacitors may be deteriorated in case that either a high frequency
 - 2. Even if an applied voltage is the rated voltage or less reliability of capacitors may be deteriorated in case that either a high frequence AC voltage or a pulse voltage having rapid rise time is used in a circuit.

2. PCB Design

Precautions

- ◆Pattern configurations (Design of Land-patterns)
 - 1. When capacitors are mounted on PCBs, the amount of solder used (size of fillet) can directly affect the capacitor performance. Therefore, the following items must be carefully considered in the design of land patterns:
 - (1) Excessive solder applied can cause mechanical stresses which lead to chip breaking or cracking. Therefore, please consider appropriate land-patterns for proper amount of solder.
 - (2) When more than one component are jointly soldered onto the same land, each component's soldering point shall be separated by solder-resist.
- ◆Pattern configurations (Capacitor layout on PCBs)

After capacitors are mounted on boards, they can be subjected to mechanical stresses in subsequent manufacturing processes (PCB cutting, board inspection, mounting of additional parts, assembly into the chassis, wave soldering of the boards, etc.). For this reason, land pattern configurations and positions of capacitors shall be carefully considered to minimize stresses.

◆Pattern configurations (Design of Land-patterns)

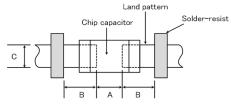
The following diagrams and tables show some examples of recommended land patterns to prevent excessive solder amounts.

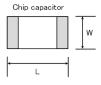
- (1) Recommended land dimensions for typical chip capacitors
- Multilayer Ceramic Capacitors : Recommended land dimensions (unit: mm)

Wave-soldering

Ту	ре	1608	2012	3216	3225	
Size	L	1.6	2.0	3.2	3.2	
Size	W	0.8	1.25	1.6	2.5	
P	١	0.8 to 1.0	1.0 to 1.4	1.8 to 2.5	1.8 to 2.5	
Е	3	0.5 to 0.8	0.8 to 1.5	0.8 to 1.7	0.8 to 1.7	
()	0.6 to 0.8	0.9 to 1.2	1.2 to 1.6	1.8 to 2.5	

Land patterns for PCBs





Technical considerations

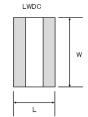
Reflow-soldering

Ty	/ре	0201	0402	0603	1005	1608	2012	3216	3225	4532
Size	L	0.25	0.4	0.6	1.0	1.6	2.0	3.2	3.2	4.5
Size	W	0.125	0.2	0.3	0.5	0.8	1.25	1.6	2.5	3.2
	Ą	0.095~0.135	0.15~0.25	0.20~0.30	0.45~0.55	0.6~0.8	0.8~1.2	1.8~2.5	1.8~2.5	2.5~3.5
	В	0.085~0.125	0.10~0.20	0.20~0.30	0.40~0.50	0.6~0.8	0.8~1.2	1.0~1.5	1.0~1.5	1.5~1.8
(С	0.110~0.150	0.15~0.30	0.25~0.40	0.45~0.55	0.6~0.8	0.9~1.6	1.2~2.0	1.8~3.2	2.3~3.5

Note: Recommended land size might be different according to the allowance of the size of the product.

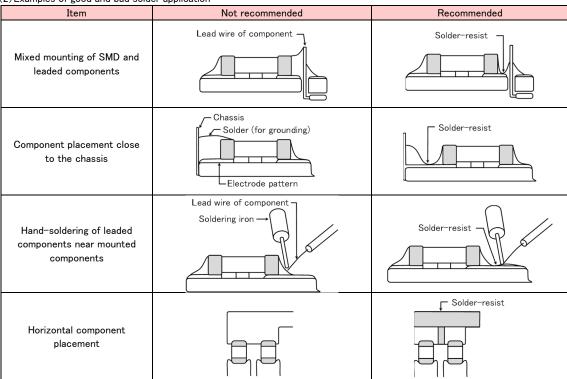
● LWDC: Recommended land dimensions for reflow-soldering (unit: mm)

Type		0510 0816		1220	
Sizo L		0.52 0.8		1.25	
Size W		1.0	1.6	2.0	
1	١	0.18~0.22	0.25~0.3	0.5~0.7	
В		0.2~0.25	0.3~0.4	0.4~0.5	
)	0.9~1.1	1.5~1.7	1.9~2.1	

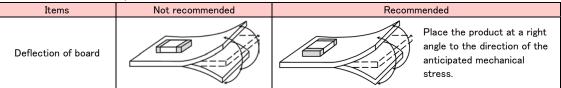


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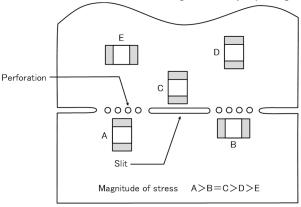
(2) Examples of good and bad solder application



- ◆Pattern configurations (Capacitor layout on PCBs)
 - 1-1. The following is examples of good and bad capacitor layouts; capacitors shall be located to minimize any possible mechanical stresses from board warp or deflection.



1-2. The amount of mechanical stresses given will vary depending on capacitor layout. Please refer to diagram below.



1-3. When PCB is split, the amount of mechanical stress on the capacitors can vary according to the method used. The following methods are listed in order from least stressful to most stressful: push-back, slit, V-grooving, and perforation. Thus, please consider the PCB, split methods as well as chip location.

3. Mounting

- ◆Adjustment of mounting machine
 - 1. When capacitors are mounted on PCB, excessive impact load shall not be imposed on them.
 - 2. Maintenance and inspection of mounting machines shall be conducted periodically.

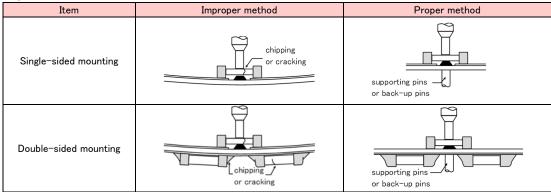
Precautions

- ◆Selection of Adhesives
 - 1. When chips are attached on PCBs with adhesives prior to soldering, it may cause capacitor characteristics degradation unless the following factors are appropriately checked: size of land patterns, type of adhesive, amount applied, hardening temperature and hardening period. Therefore, please contact us for further information.

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◆Adjustment of mounting machine

- 1. When the bottom dead center of a pick-up nozzle is too low, excessive force is imposed on capacitors and causes damages. To avoid this, the following points shall be considerable.
 - (1) The bottom dead center of the pick-up nozzle shall be adjusted to the surface level of PCB without the board deflection.
 - (2) The pressure of nozzle shall be adjusted between 1 and 3 N static loads.
 - (3) To reduce the amount of deflection of the board caused by impact of the pick-up nozzle, supporting pins or back-up pins shall be used on the other side of the PCB. The following diagrams show some typical examples of good and bad pick-up nozzle placement:



Technical considerations

2. As the alignment pin is worn out, adjustment of the nozzle height can cause chipping or cracking of capacitors because of mechanical impact on the capacitors.

To avoid this, the monitoring of the width between the alignment pins in the stopped position, maintenance, check and replacement of the pin shall be conducted periodically.

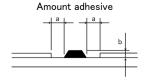
◆Selection of Adhesives

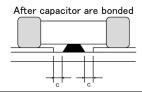
Some adhesives may cause IR deterioration. The different shrinkage percentage of between the adhesive and the capacitors may result in stresses on the capacitors and lead to cracking. Moreover, too little or too much adhesive applied to the board may adversely affect components. Therefore, the following precautions shall be noted in the application of adhesives.

- (1) Required adhesive characteristics
 - a. The adhesive shall be strong enough to hold parts on the board during the mounting & solder process.
 - b. The adhesive shall have sufficient strength at high temperatures.
 - c. The adhesive shall have good coating and thickness consistency.
 - d. The adhesive shall be used during its prescribed shelf life.
 - e. The adhesive shall harden rapidly.
 - f. The adhesive shall have corrosion resistance.
 - g. The adhesive shall have excellent insulation characteristics.
 - h. The adhesive shall have no emission of toxic gasses and no effect on the human body.
- (2) The recommended amount of adhesives is as follows;

[Recommended condition]

Figure	2012/3216 case sizes as examples
а	0.3mm min
b	100 to 120 μ m
С	Adhesives shall not contact land





4. Soldering

Precautions

Technical

considerations

◆Selection of Flu

Since flux may have a significant effect on the performance of capacitors, it is necessary to verify the following conditions prior to use;

- (1) Flux used shall be less than or equal to 0.1 wt%(in CI equivalent) of halogenated content. Flux having a strong acidity content shall not be applied.
- (2) When shall capacitors are soldered on boards, the amount of flux applied shall be controlled at the optimum level.
- (3) When water-soluble flux is used, special care shall be taken to properly clean the boards.

◆Soldering

Temperature, time, amount of solder, etc. shall be set in accordance with their recommended conditions.

Sn-Zn solder paste can adversely affect MLCC reliability.

Please contact us prior to usage of Sn-Zn solder.

◆Selection of Flux

1-1. When too much halogenated substance (Chlorine, etc.) content is used to activate flux, or highly acidic flux is used, it may lead to corrosion of terminal electrodes or degradation of insulation resistance on the surfaces of the capacitors.

- 1-2. Flux is used to increase solderability in wave soldering. However if too much flux is applied, a large amount of flux gas may be emitted and may adversely affect the solderability. To minimize the amount of flux applied, it is recommended to use a flux-bubbling system.
- 1-3. Since the residue of water-soluble flux is easily dissolved in moisture in the air, the residues on the surfaces of capacitors in high humidity conditions may cause a degradation of insulation resistance and reliability of the capacitors. Therefore, the cleaning methods

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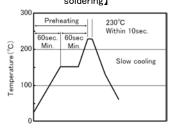
and the capability of the machines used shall also be considered carefully when water-soluble flux is used.

♦Soldering

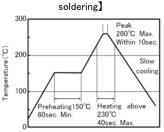
- · Ceramic chip capacitors are susceptible to thermal shock when exposed to rapid or concentrated heating or rapid cooling.
- · Therefore, the soldering must be conducted with great care so as to prevent malfunction of the components due to excessive thermal
- Preheating: Capacitors shall be preheated sufficiently, and the temperature difference between the capacitors and solder shall be within 130°C.
- · Cooling: The temperature difference between the capacitors and cleaning process shall not be greater than 100°C.

[Reflow soldering]

【Recommended conditions for eutectic soldering】

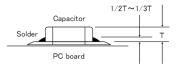


[Recommended condition for Pb-free



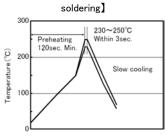
Caution

- ①The ideal condition is to have solder mass (fillet) controlled to 1/2 to 1/3 of the thickness of a capacitor.
- ②Because excessive dwell times can adversely affect solderability, soldering duration shall be kept as close to recommended times as possible, soldering for 2 times.

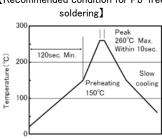


[Wave soldering]

[Recommended conditions for eutectic



[Recommended condition for Pb-free

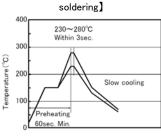


Caution

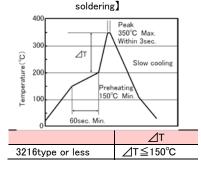
①Wave soldering must not be applied to capacitors designated as for reflow soldering only. soldering for 1 times.

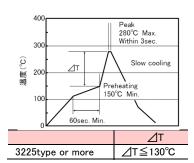
[Hand soldering]

[Recommended conditions for eutectic



[Recommended condition for Pb-free





Caution

- ①Use a 50W soldering iron with a maximum tip diameter of 1.0 mm.
- ②The soldering iron shall not directly touch capacitors. soldering for 1 times.

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5. Cleaning ◆Cleaning conditions 1. When PCBs are cleaned after capacitors mounting, please select the appropriate cleaning solution in accordance with the intended use Precautions of the cleaning. (e.g. to remove soldering flux or other materials from the production process.) 2. Cleaning condition shall be determined after it is verified by using actual cleaning machine that the cleaning process does not affect capacitor's characteristics. 1. The use of inappropriate cleaning solutions can cause foreign substances such as flux residue to adhere to capacitors or deteriorate their outer coating, resulting in a degradation of the capacitor's electrical properties (especially insulation resistance). 2. Inappropriate cleaning conditions (insufficient or excessive cleaning) may adversely affect the performance of the capacitors. In the case of ultrasonic cleaning, too much power output can cause excessive vibration of PCBs which may lead to the cracking of Technical capacitors or the soldered portion, or decrease the terminal electrodes' strength. Therefore, the following conditions shall be carefully considerations checked; 20 W/l or les Ultrasonic output: Ultrasonic frequency: 40 kHz or less Ultrasonic washing period: 5 min. or less

6. Resin coating and mold 1. With some type of resins, decomposition gas or chemical reaction vapor may remain inside the resin during the hardening period or while left under normal storage conditions resulting in the deterioration of the capacitor's performance. Precautions 2. When a resin's hardening temperature is higher than capacitor's operating temperature, the stresses generated by the excessive heat may lead to damage or destruction of capacitors. The use of such resins, molding materials etc. is not recommended.

7. Handling	
Precautions	 ◆Splitting of PCB 1. When PCBs are split after components mounting, care shall be taken so as not to give any stresses of deflection or twisting to the board. 2. Board separation shall not be done manually, but by using the appropriate devices. ◆Mechanical considerations Be careful not to subject capacitors to excessive mechanical shocks. (1) If ceramic capacitors are dropped onto a floor or a hard surface, they shall not be used. (2) Please be careful that the mounted components do not come in contact with or bump against other boards or components.

	♦Storage				
	To maintain the solderability of terminal electrodes and to keep packaging materials in good condition, care must be taken to contro temperature and humidity in the storage area. Humidity should especially be kept as low as possible. Recommended conditions				
	Ambient temperature : Below 30°C Humidity : Below 70% RH				
Precautions	The ambient temperature must be kept below 40°C. Even under ideal storage conditions, solderability of capacitor is deteriorated as time passes, so capacitors shall be used within 6 months from the time of delivery.				
	•Ceramic chip capacitors shall be kept where no chlorine or sulfur exists in the air.				
	2. The capacitance values of high dielectric constant capacitors will gradually decrease with the passage of time, so care shall be taken to design circuits. Even if capacitance value decreases as time passes, it will get back to the initial value by a heat treatment at 150°C for 1hour.				
Technical considerations	If capacitors are stored in a high temperature and humidity environment, it might rapidly cause poor solderability due to terminal oxidation and quality loss of taping/packaging materials. For this reason, capacitors shall be used within 6 months from the time of delivery. If exceeding the above period, please check solderability before using the capacitors.				

Please check the guide regarding precautions for deflection test, soldering by spot heat, and so on.