

## Wire-wound Ferrite Power Inductors LCXN/LCXP series

### ■ RELIABILITY DATA

#### 1. Operating Temperature Range

Specified Value	−40~+125°C (Including self-generated heat)
Test Methods and Remarks	Including self-generated heat

#### 2. Storage Temperature Range

Specified Value	−40~+85°C
Test Methods and Remarks	−5 to 40°C for the product with taping.

#### 3. Rated current

Specified Value	Within the specified tolerance
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#### 4. Impedance

Specified Value	Within the specified tolerance
Test Methods and Remarks	Measuring equipment : Impedance analyzer (HP4291A) or its equivalent Measuring frequency : 100±1 MHz

#### 5. DC Resistance

Specified Value	Within the specified tolerance
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#### 6. High Temperature Exposure (Storage)

Specified Value	Appearance: No significant abnormality in appearance. Impedance change : Within ±30% of the initial value
Test Methods and Remarks	1000 hours at 125 deg C Unpowered

#### 7. Temperature Cycling

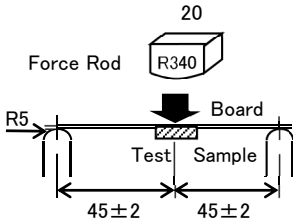
Specified Value	Appearance: No significant abnormality in appearance. Impedance change: Within +50/−10% of the initial value
Test Methods and Remarks	1000 cycles (−40 deg C to +125 deg C) 30 min. maximum dwell time at each temperature extreme. 1 min. maximum transition time.

#### 8. Biased Humidity

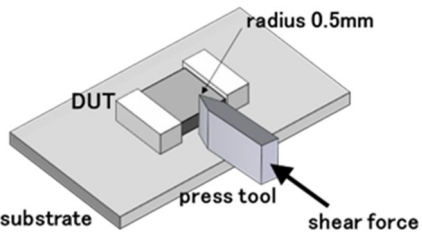
Specified Value	Appearance: No significant abnormality in appearance. Impedance change : Within ±30% of the initial value
Test Methods and Remarks	1000 hours, 85 deg C/85% RH. Rated current

#### 9. Operational Life

Specified Value	Appearance: No significant abnormality in appearance. Impedance change : Within ±30% of the initial value
Test Methods and Remarks	1000 hours, 85 deg C Rated current

10. Resistance to Solvents	
Specified Value	Appearance : No significant abnormality in appearance.
Test Methods and Remarks	① Soak a test sample in isopropyl alcohol (IPA) at $25 \pm 5$ deg C for 3 to 3.5 minutes. ② Take the test sample out and brush 10 times using a brush soaked in IPA. ③ Repeat ① and ② twice more.
11. Mechanical Shock	
Specified Value	Appearance : No significant abnormality in appearance. Impedance change : Within $\pm 30\%$ of the initial value
Test Methods and Remarks	Apply 3 shocks in each direction along 3 mutually perpendicular axes of the test specimen (18 shocks in total). Peak value: 100g Duration: 6ms Test pulse: Half-sine Velocity change: 3.7m/s.
12. Vibration	
Specified Value	Appearance : No significant abnormality in appearance. Impedance change : Within $\pm 30\%$ of the initial value
Test Methods and Remarks	5g's for 20 min., 12 cycles each of 3 orientations (36 cycles in total) Test from: 10 Hz to 2000 Hz
13. Resistance to Soldering Heat (Reflow)	
Specified Value	Appearance : No significant abnormality in appearance. Impedance change : Within $\pm 30\%$ of the initial value
Test Methods and Remarks	Reflow peak temperature: $260 \pm 5$ deg C Duration time: $10 \pm 1$ sec. Measure after inductors are kept at room temperature for $24 \pm 4$ hours.
14. ESD	
Specified Value	Appearance : No significant abnormality in appearance. Impedance change : Within $\pm 30\%$ of the initial value
Test Methods and Remarks	Per AEC-Q200-002
15. Solderability	
Specified Value	More than 90% of terminal electrode shall be covered with fresh solder.
Test Methods and Remarks	Per J-STD-002 a) Method B Solder at $235 \pm 5$ deg C for 5 sec. c) Method D Solder at $260 \pm 5$ deg C for 30 sec.
16. Board Flex	
Specified Value	Appearance : No significant abnormality in appearance. Impedance change : Within $\pm 30\%$ of the initial value
Test Methods and Remarks	Solder the test samples to the test boards by the reflow soldering. Apply a force in a downward direction until amount of deflection reaches 2mm. The 2-mm deflection shall be held for 60 sec. Test board dimensions: 100mm $\times$ 40mm $\times$ 1.6mm. 

17. Terminal Strength (SMD)	
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Specified Value	Appearance :No significant abnormality in appearance.
Test Methods and Remarks	<p>Apply a force of 17.7N for 60±5 sec.</p>  <p>The diagram illustrates the test setup for Terminal Strength (SMD). It shows a Device Under Test (DUT) mounted on a substrate. A press tool, with a specified radius of 0.5mm, is shown applying a shear force to the DUT. The labels in the diagram include 'DUT', 'substrate', 'press tool', 'radius 0.5mm', and 'shear force'.</p>

18. Standard condition	
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Specified Value	<p>Note on standard condition: "standard condition" referred to herein is defined as follows:  5 to 35°C of temperature, 45 to 85% relative humidity and 86 to 106kPa of air pressure.</p> <p>When there are questions concerning measurement results:  In order to provide correlation data, the test shall be conducted under condition of 20±2°C of temperature, 60 to 70% relative humidity and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."</p>
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