

Wire-wound Ferrite Power Inductors LAYP series for Automotive Powertrain and Safety

RELIABILITY DATA

1. Operating Temperature Range

Specified Value	-55~+150°C(Including self-generated heat)
Test Methods and Remarks	Including self-generated heat

2. Storage Temperature Range

Specified Value	-40~+85°C
Test Methods and Remarks	-5 to 40°C for the product with taping.

3. Rated current

Specified Value	Within the specified tolerance
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4. Inductance

Specified Value	Within the specified tolerance	
Test Methods and Remarks	Measuring equipment	: LCR Meter (HP 4285A or equivalent)
	Measuring frequency	: 100kHz, 1V

5. DC Resistance

Specified Value	Within the specified tolerance
Test Methods and Remarks	Measuring equipment : DC ohmmeter (HIOKI 3541 or equivalent)


6. Self resonance frequency

Specified Value	—
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7. Temperature characteristic

Specified Value	Inductance change : Within $\pm 20\%$
Test Methods and Remarks	Measurement of inductance shall be taken at temperature range within $-55^{\circ}\text{C} \sim +150^{\circ}\text{C}$. With reference to inductance value at $+20^{\circ}\text{C}$., change rate shall be calculated.

8. Board Flex

Specified Value	No damage
Test Methods and Remarks	<p>AEC-Q200 Test No.21 qualified (AEC-Q200-005)</p> <p>The test samples shall be soldered to the test board by the reflow. As illustrated below, apply force in the direction of the arrow indicating until deflection of the test board reaches to 2 mm for 60 s.</p> <p>Test board size : 100 × 40 × 1.6</p> <p>Test board material : glass epoxy-resin</p> 

9. Insulation resistance : between wires

Specified Value	—
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10. Insulation resistance : between top side of sample and the terminal

Specified Value	DC100V 100MΩ minimum
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11. Withstanding voltage : between top side of sample and the terminal				
Specified Value	AC100V No break of insulation			
12. Terminal Strength				
Specified Value	Inductance change : Within ±10%			
Test Methods and Remarks	AEC-Q200 Test No.22 qualified (AEC-Q200-006) The test samples shall be soldered to the test board by the reflow soldering. Applied force : 17.7N Duration : 60 s			
13. Vibration				
Specified Value	Inductance change : Within ±10% No significant abnormality in appearance.			
Test Methods and Remarks	AEC-Q200 Test No.14 qualified (MIL-STD-202 Method 204) The test samples shall be soldered to the test board by the reflow. Then it shall be submitted to below test conditions.			
	Frequency Range	10~2000Hz		
	Total Amplitude	5G		
	Sweeping Method	10Hz to 2000Hz to 10Hz for 20min.		
	Number of cycle	X	For 12 cycles on each X, Y, and Z axis.	
		Y		
Z				
14. Mechanical Shock				
Specified Value	Inductance change : Within ±10% No significant abnormality in appearance.			
Test Methods and Remarks	AEC-Q200 Test No.13qualified (MIL-STD-202 Method213) The test samples shall be soldered to the test board by the reflow. Then it shall be submitted to below test conditions.			
	Acceleration	981m/s ²		
	Duration	6msec(Half sine pulse)		
	Direction	+X, +Y, +Z, -X, -Y, -Z		
	Number of time	Each 3 times, Total 18 times		
15. Solderability				
Specified Value	At least 90% of surface of terminal electrode is covered by new solder.			
Test Methods and Remarks	AEC-Q200 Test No.18qualified (J-STD-002)			
		(a) Method B	(c) Method D	
	Preconditioning	155°C 4hrs	Steam 8hrs±15min	
	Solder Temperature	235±5°C	260±5°C	
	Time	5+0/-0.5 sec	30+0/-0.5 sec.	
16. Resistance to Soldering Heat				
Specified Value	Inductance change : Within ±10% No significant abnormality in appearance.			
Test Methods and Remarks	AEC-Q200 Test No.15 qualified (MIL-STD-202 Method210) Condition:K The test sample shall be exposed to reflow oven at 183°C for 90-120 seconds, with peak temperature at 250±5°C for 30±5 seconds, 3 times.			

17. Temperature Cycling							
Specified Value	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
Test Methods and Remarks	<p>AEC-Q200 Test No.04 qualified (JESD22 Method JA-104) The test samples shall be soldered to the test board by the reflow. The test samples shall be placed at specified temperature for specified time by following condition.</p> <table> <tr> <td>1Cycle</td><td>$-55 \pm 3^{\circ}\text{C}/30 \text{ min} \rightleftharpoons 150 \pm 3^{\circ}\text{C}/30 \text{ min}$</td></tr> <tr> <td>Number of cycle</td><td>1000 cycles</td></tr> </table>	1Cycle	$-55 \pm 3^{\circ}\text{C}/30 \text{ min} \rightleftharpoons 150 \pm 3^{\circ}\text{C}/30 \text{ min}$	Number of cycle	1000 cycles		
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Number of cycle	1000 cycles						
18. Biased Humidity							
Specified Value	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
Test Methods and Remarks	<p>AEC-Q200 Test No.07 qualified (MIL-STD-202 Method 103) The test samples shall be soldered to the test board by the reflow. The test samples shall be placed in thermostatic oven set at specified temperature and humidity as shown in below table.</p> <table> <tr> <td>Temperature</td><td>$85 \pm 2^{\circ}\text{C}$</td></tr> <tr> <td>Humidity</td><td>85%RH</td></tr> <tr> <td>Time</td><td>$1000 + 24 / - 0 \text{ hour}$</td></tr> </table>	Temperature	$85 \pm 2^{\circ}\text{C}$	Humidity	85%RH	Time	$1000 + 24 / - 0 \text{ hour}$
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Humidity	85%RH						
Time	$1000 + 24 / - 0 \text{ hour}$						
19. High Temperature Exposure							
Specified Value	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
Test Methods and Remarks	<p>AEC-Q200 Test No.03 qualified (MIL-STD-202 Method 108) The test samples shall be soldered to the test board by the reflow soldering.</p> <table> <tr> <td>Temperature</td><td>$150 \pm 3^{\circ}\text{C}$</td></tr> <tr> <td>Time</td><td>$1000 + 24 / - 0 \text{ hour}$</td></tr> </table>	Temperature	$150 \pm 3^{\circ}\text{C}$	Time	$1000 + 24 / - 0 \text{ hour}$		
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Time	$1000 + 24 / - 0 \text{ hour}$						
20. Operational Life							
Specified Value	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.						
Test Methods and Remarks	<p>AEC-Q200 Test No.08 qualified (MIL-PRF-27) The test samples shall be soldered to the test board by the reflow soldering.</p> <table> <tr> <td>Temperature</td><td>$125 \pm 3^{\circ}\text{C}$</td></tr> <tr> <td>Applied current</td><td>Rated current</td></tr> <tr> <td>Time</td><td>$1000 + 24 / - 0 \text{ hour}$</td></tr> </table>	Temperature	$125 \pm 3^{\circ}\text{C}$	Applied current	Rated current	Time	$1000 + 24 / - 0 \text{ hour}$
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Applied current	Rated current						
Time	$1000 + 24 / - 0 \text{ hour}$						
21. Standard condition							
Specified Value	<p>Standard test condition : Unless otherwise specified, temperature is $20 \pm 15^{\circ}\text{C}$ and $65 \pm 20\%$ of relative humidity. When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of $20 \pm 2^{\circ}\text{C}$ of temperature, $65 \pm 5\%$ relative humidity. Inductance is in accordance with our measured value.</p>						